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Pioneering research and skills			Engineering and Physical Sciences Research Council									
Home	GoW Home	Back	Research Areas	Topic	Sector	Scheme	Region	Theme	Organisation	Partners		

Details of Grant

EPSRC Reference:	EP/V011804/1								
Title:	Title: UKRI Interdisciplinary Centre for CircularMetal								
Principal Investigator:	pr: Fan, Professor Z								
	Chang, Professor IT	•	Calzadilla, Dr A		Mendis, Dr CL				
	Patel, Dr JB		Godsell, Professor J		Ceschin, Dr F				
Other Investigators	Montana, Professor G		Hall, Dr R		Harrison, Professor D				
Other Investigators:	Li, Dr Z		Miodownik, Professor M		Wang, Professor Z				
	Cantor, Professor B		Scamans, Professor GM		Bleischwitz, Professor	R			
	Davis, Professor C								
Researcher Co-Investigators:									
	Aeromet Internatio	nal plc	Aluminium Federatio	n Ltd	British Steel Ltd				
	Chinalco Materials	Application Research	Circular Economy Clu	ıb	Coca-Cola European Partners				
	Constellium		CROWN Technology		Defence Science & Tech Lab DSTL				
	GEFCO UK Ltd		Giraffe Innovation Lt	:d	GKN				
	Innoval Technology	Ltd	KTN		Liberty Steel UK				
Project Partners:	Materials Processin	g Institute (MPI)	Metal Packaging Manufacturers Associatio		MQP Limited				
	Oakdene Hollins Lto	i i	Pinsent Masons LLP		Recycling Lives				
	Shanghai Jiao Tong	University	Supply Dynamics		Tata Steel UK Limited				
	The Manufacturing Ltd	Technology Centre	UK Metals Council		WRAP				
Department:	BCAST								
Organisation:	Brunel University London								
Scheme:	Scheme: Standard Research								
Starts:	01 January 2021	End	s: 31 December 20	24	Value (£): 4,	437,440			
EPSRC Research Topic	Industrial Organisa	Strategy							
Classifications:	Manufacturing Mac	hine & Plant		Materials Processing					
EPSRC Industrial Sector	Transport Systems	and Vehicles		Manufacturing					
Classifications:				Manufacturing					
Related Grants:									
	Panel Date	Panel Name				Outcome			
Panel History:	06 Sep 2020	UKRI Circular Econo	my Centres Interview	Panel		Announced			
	19 Aug 2020	Aug 2020 UKRI Circular Economy Centres Sift Panel							
Summary on Grant Application Form									

Historically, the discovery, development and application of metals have set the pace for the evolution of human civilisation, driven the way that people live, and shaped our modern societies. Today, metals are the backbone of the global manufacturing industry and the fuel for economic growth. In the UK, the metals industry comprises 11,100 companies, employs 230,000 people, directly contributes £10.7bn to the UK GDP, and indirectly supports a further 750,000 employees and underpins some £200bn of UK GDP. As a foundation industry, it underpins the competitive position of every industrial sector, including aerospace, automotive, construction, electronics, defence and general engineering. However, extraction and processing of metals are very energy intensive and cause severe environmental damage: the extraction of seven major metals (Fe, Al, Cu, Pb, Mn, Ni and Zn) accounts for 15% of the global primary energy demand and 12% of the global GHG emission. In addition, metals can in theory be recycled infinitely without degradation, saving enormous amounts of energy and CO2 emission. For instance, compared with the extraction route, recycling of steel saves 85% of energy, 86% GHG emission, 40% water consumption and 76% water pollution. Moreover, metals are closely associated with resource scarcity and supply security, and this is particularly true for the UK, which relies almost 100% on the import of metals.

The grand challenge facing the entire world is decoupling economic growth from environmental damage, in which metals have a critical role to play. Our vision is full metal circulation, in which the global demand for metallic materials will be met by the circulation of secondary metals through reduce, reuse, remanufacture (including repair and cascade), recycling and recovery. Full metal circulation represents a paradigm shift for metallurgical science, manufacturing technology and the industrial landscape, and more importantly will change completely the way we use tural resources. Full metal circulation means no more mining, no more metal extraction, and no more primary metals. We will make the best use of the metals that we already have.

We propose to establish an Interdisciplinary Circular Economy Centre, CircularMetal, to accelerate the transition from the current largely take-make-waste linear economy to full metal circulation. Our ambition is to make the UK the first country to realise full metal circulation (at least for the high-volume metals) by 2050. This will form an integral part of the government's efforts to double resource productivity and realise Net Zero by 2050. We have assembled a truly interdisciplinary academic team with a wide range of academic expertise, and a strong industrial consortium involving the full metals supply chain with a high level of financial support. We will conduct macro-economic analysis of metal flow to identify circularity gaps in the metals industry and to develop pathways, policies and regulations to bridge them; we will develop circular product design principles, circular business models and circular supply chain strategies to facilitate the transition to full metal circulation; we will develop circular alloys and circular manufacturing technologies to enable the transition to full metal circulation; and we will engage actively with the wider academic and industrial communities, policy makers and the general public to deliver the widest possible impact of full metal circulation. The CircularMetal centre will provide the capability and pathways to eliminate the need for metal extraction, and the estimated accumulative economic contribution to the UK could be over £100bn in the next 10 years.

Key Findings					
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Potential use in non-academic contexts					
This information can now be found on Gateway to Research (GtR) http://gtr.rcuk.ac.uk					
Impacts					
Description This information can now be found on Gateway to Research (GtR) http://gtr.rcuk.ac.uk					
Summary					
Date Materialised					
Sectors submitted by the Researcher					
This information can now be found on Gateway to Research (GtR) http://gtr.rcuk.ac.uk					
Project URL:					
Further Information:					
Organisation Website:	http://www.brunel.ac.uk				